

**GLO-RAY®** INFRA-BLACK® OVERHEAD FOODWARMERS
Models GRAIH-18, -24, -30, -36, -42, -48, -54, -60, -66, -72 GRAIHL-18, -24, -30, -36, -42, -48, -54, -60, -66, -72 GRAIHL-18D, -24D, -30D, -36D, -42D, -48D, -54D, -60D, -66D

Hatco Glo-Ray® Infra-Black Foodwarmers are designed as an extension to the line of traditional Hatco foodwarmers. The Infra-Black unit employs a flat black panel (emitter) as the heat source. This emitter mounts into the standard 6" (152 mm) deep aluminum housing that is used with other Hatco Glo-Ray foodwarmers.

#### **FLEXIBILITY**

The Infra-Black foodwarmer is designed to be used in applications where the vertical distance from the warmer to the food sitting on a metallic surface is between 4" and 14" (102-356 mm). The emitter provides a very even and precisely controllable heat source that will operate at a wide range of temperatures, resulting in uniform food temperatures at close distances.

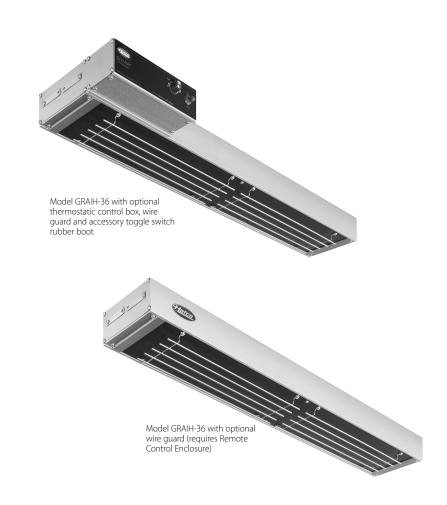
Infra-Black Foodwarmers require a remote control box with toggle or infinite switches or an attached thermostatic control box. This allows the unit to be used with a variety of food types, operations, mounting heights between 4" to 10" (102-254 mm) with single units and 8" to 14" (203-356 mm) with dual models. The temperature of the emitter can be easily adjusted with the thermostatic control to accommodate changing conditions and food product.

All models are available in Designer powdercoated colors of Warm Red, Black, Gray Granite, White Granite, Navy Blue, Hunter Green, and Antique Copper, or Gloss finishes of Gleaming Gold, Glossy Gray, Bold Black, Radiant Red, and Brilliant Blue. The powdercoated surfaces provide durability and are easy to clean.

## **OUALITY**

The following features assure the finest performance for years to come:

- Ideal for holding food safely with proper serving temperatures at close distances.
- The temperature is easily adjusted to accommodate changing conditions and food product.
- The flat black emitter provides even, precise controllable heat.
- Available in widths from 18" to 72" (457-1829 mm).
- Sturdy continuous aluminum housings eliminate sagging.
- Optional coated shatter-resistant incandescent lights enhance brilliant product display while safeguarding food products from bulb breakage.













Shown with optional thermostatic control box

(152 mm)\*



# GLO-RAY® INFRA-BLACK® OVERHEAD FOODWARMERS

(229 mm)<sup>5</sup>

Models GRAIH-18, -24, -30, -36, -42, -48, -54, -60, -66, -72 GRAIHL-18, -24, -30, -36, -42, -48, -54, -60, -66, -72 GRAIHL-18D, -24D, -30D, -36D, -42D, -48D, -54D, -60D, -66D, -62D, -66D, -66D



## **SPECIFICATIONS** Infra-Black Models

Model	Watts	Width	Shipping Weight*
GRAIH-18	350	18" ( 457 mm)	6 lbs. ( 3 kg)
GRAIH-24	500	24" ( 610 mm)	11 lbs. ( 5 kg)
GRAIH-30	660	30" ( 762 mm)	13 lbs. ( 6 kg)
GRAIH-36	800	36" ( 914 mm)	15 lbs. ( 7 kg)
GRAIH-42	950	42" (1067 mm)	17 lbs. ( 8 kg)
GRAIH-48	1100	48" (1219 mm)	21 lbs. (10 kg)
GRAIH-54	1250	54" (1372 mm)	24 lbs. (11 kg)
GRAIH-60	1400	60" (1524 mm)	27 lbs. (12 kg)
GRAIH-66◆	1560	66" (1676 mm)	30 lbs. (14 kg)
GRAIH-72◆	1725	72" (1829 mm)	33 lbs. (15 kg)

#### Infra-Black Models with Lights

Watts	Width	Shipping Weight*		
470	18" ( 457 mm)	12 lbs. ( 5 kg)		
620	24" ( 610 mm)	15 lbs. ( 7 kg)		
780	30" ( 762 mm)	17 lbs. ( 8 kg)		
980	36" ( 914 mm)	20 lbs. ( 9 kg)		
1130	42" (1067 mm)	23 lbs. (10 kg)		
1340	48" (1219 mm)	26 lbs. (12 kg)		
1490	54" (1372 mm)	29 lbs. (13 kg)		
1700	60" (1524 mm)	33 lbs. (15 kg)		
1860	66" (1676 mm)	34 lbs. (15 kg)		
2085	72" (1829 mm)	36 lbs. (16 kg)		
	470 620 780 980 1130 1340 1490 1700	470 18" ( 457 mm) 620 24" ( 610 mm) 780 30" ( 762 mm) 980 36" ( 914 mm) 1130 42" (1067 mm) 1340 48" (1219 mm) 1490 54" (1372 mm) 1700 60" (1524 mm) 1860 66" (1676 mm)		

#### Infra-Black Dual Models

Model	Watts	Width	Shipping Weight*
GRAIH-18D	700	18" ( 457 mm)	13 lbs. ( 6 kg)
GRAIH-24D	1000	24" ( 610 mm)	19 lbs. ( 9 kg)
GRAIH-30D	1320	30" ( 762 mm)	21 lbs. (10 kg)
GRAIH-36D	1600	36" ( 914 mm)	24 lbs. (11 kg)
GRAIH-42D <b></b>	1900	42" (1067 mm)	27 lbs. (12 kg)
GRAIH-48D <b></b>	2200	48" (1219 mm)	32 lbs. (15 kg)
GRAIH-54D <b></b>	2500	54" (1372 mm)	35 lbs. (16 kg)
GRAIH-60D <b></b>	2800	60" (1524 mm)	39 lbs. (18 kg)
GRAIH-66D <b></b>	3120	66" (1676 mm)	42 lbs. (19 kg)
GRAIH-72D <b>◊◆</b>	3450	72" (1829 mm)	46 lbs. (21 kg)

#### **OPTIONS (NOT FOR RETROFIT)**

- Designer Colors: Warm Red, Black, Gray Granite, White Granite, Navy Blue, Hunter Green, Antique Copper
- ☐ Gloss Finishes: Gleaming Gold, Glossy Gray, Bold Black, Radiant Red, Brilliant Blue
- ☐ Remote Control Enclosure
- ☐ Element (Emitter) Wire Guards
- ☐ Dual Mounting with 3" or 6" (76 or 152 mm) Spacer<sup>†</sup>
- ☐ Halogen Bulbs in lieu of Standard Display Lights
- <sup>†</sup> Relay required for 120V 42"-72" (1067-1829 mm) and 208V 72" (1829 mm) models.

# **GRAIH** \*Note: Add 3" (76 mm) to depth when ordering lights. **TOP VIEW** (203 mm) Power Location (36" (914 mm) flexible metal conduit with 42" (1067 mm) leads) 15" or 18" (381 or 457 mm) Shown with optional thermostatic control box 18" or 21" (457 or 533 mm) Alternative Power Location (36" (914 mm) flexible metal conduit with 42" (1067 mm) leads) GRAIH-xxD TOP VIFW (203 mm) Infra-Black Dual Models with Lights

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Model	Watts	Width	Shipping Weight*
GRAIHL-18D	820	18" ( 457 mm)	18 lbs. ( 8 kg)
GRAIHL-24D	1120	24" ( 610 mm)	21 lbs. (10 kg)
GRAIHL-30D	1440	30" ( 762 mm)	23 lbs. (10 kg)
GRAIHL-36D	1780	36" ( 914 mm)	27 lbs. (12 kg)
GRAIHL-42D <b></b>	2080	42" (1067 mm)	30 lbs. (14 kg)
GRAIHL-48D <b></b>	2440	48" (1219 mm)	35 lbs. (16 kg)
GRAIHL-54D <b></b>	2740	54" (1372 mm)	38 lbs. (17 kg)
GRAIHL-60D0	3100	60" (1524 mm)	42 lbs. (19 kg)
GRAIHL-66D◊♣	3420	66" (1676 mm)	44 lbs. (20 kg)

- Does not include RMB. Infinite not available in 120V.
- ♦ Remote controls only in 120V. ♠ Remote controls only in 208V ro 120/208V.

GRAIH: 18"-72"W x 6"D x 2.5"H (457-1829 x 152 x 64 mm). GRAIHL: 18"-72"W x 9"D x 2.5"H (457-1829 x 229 x 64 mm).

GRAIH-xxD & GRAIHL-xxD with 3" (76 mm) Spacer: 18"-72"W x 15"D x 2.5"H (457-1829 x 381 x 64 mm).

GRAIH-xxD & GRAIHL-xxD with 6" (152 mm) Spacer: 18"-72"W x 18"D x 2.5"H (457-1829 x 457 x 64 mm). Attached Control Enclosure: 8"W x 3"D x 2.5"H

(203 x 76 x 64 mm).

## VOLTAGE

120, 208 and 240 volts, single phase. Models with lights rated 120, (2-wire), 120/208 or 120/240 volts, single phase, (3-wire).

# MOUNTING REQUIREMENTS

Recommended Mounting Height – Single: 4"-10" (102-254 mm) - Dual: 8"-14" (203-356 mm)

## MINIMUM SPACING -

May not be installed in combustible surroundings.

Non-combustibles: 1" (25 mm) above and 4" (102 mm) below. Must be installed in pass through area. Units with remote switches may be installed 3" (76 mm) from a non-combustible back wall and flush to an overshelf. Maximum 10" (254 mm) setback from the front of an overshelf.

#### **ACCESSORIES**

- ☐ Non-Adjustable Tubular Dual Stands 4", 6", 8", 10", 12", or 14" (102, 152, 203, 254, 305 or 356 mm) Height
- Adjustable Angle Brackets
- ☐ Chain Suspension

#### PRODUCT SPECS Infra-Black Foodwarmer

The Infra-Black Foodwarmer shall be a Glo-Ray®, manufactured by the Hatco Corporation, Milwaukee, WI 53234 U.S.A.

With 24/7 parts and service assistance (U.S. and Canada only), the foodwarmer shall be an Infra-Black® Model ..., rated at ... watts, ... volts, single phase and be ... inches (millimeters) in overall width.

The Glo-Ray shall consist of an aluminum housing and require either a thermostátic control box or remote control enclosure.

The infrared heating element shall be tubular metal sheathed. The foodwarmer shall be factory assembled ready for electrical installation.

Accessories shall include non-adjustable tubular stand, adjustable angle brackets, and suspension chain.

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